





**EXCHANGE ROLLER PROGRAM zasady sprzedaży**  
**EXCHANGE ROLLER PROGRAM sale rules [080202/1.00.09]**

The best quality  
 confirmed by certificate  
 PN-EN ISO 9001:2015



The **EXCHANGE ROLLER PROGRAM** was introduced to facilitate our clients the service of printing machines without stopping the production. It is much convenience which not cause unwanted stoppage during regeneration of own rubber rollers. As part of the Westland-LIGUM global policy, we keep complete rollers for the most popular machines used by our customers in stock, such as: HEIDELBERG, manroland, KBA, ADAST and others. Warehouse is currently supply in new items which are based on needs coming from the market. That kind of rollers rotation was introduced and is using by leading manufacturers of rubber rollers and printing machines.

In the **EXCHANGE ROLLER PROGRAM** rollers are not new, they are all the time in trading between Client and LIGUM/Westland. Their regeneration is based on: to put new rubber, to assemble new ball bearings, springs, rings (additional wearing parts) and accessories creditable after control are regenerated and assembled according to documentation. Returned cores and accessories, after quality control, are regenerated and used as needed in accordance with the machine manufacturer's documentation. On each stage of this process detailed controls are carried according to LIGUM/Westland procedures. Inspector affirms the usefulness of individual spare parts or decides to exchange putting brand-new. During recovering of rubber rollers process we use the Know-how of Westland/LIGUM companies and spare parts from the best manufacturers what give us the guarantee of serving the highest quality. The roller prepared and completed by this way is 100% ready to print, right after its purchase

The **EXCHANGE ROLLER PROGRAM** allows the customer to reduce the purchase costs, because customer pays only for what is necessary (new rubber surface and additional wearing parts). After the order, the customer receives "new" rollers from the **central warehouse of the Westland-LIGUM concern** and after installing them in his machine gives the same – used.

Submitting an order and purchasing in the EXCHANGE ROLLER PROGRAM constitutes acceptance of the terms of this manual.

The roller exchange procedure requires special handling and specific invoicing:

- 1) In the moment of purchase of roller from the warehouse client receives summary invoice which charges him for complete roller with information what the price includes: rubber surface, accessories wearing parts, core, accessories creditable (if existing) for example:

**1. 36819011 90/108/1080/1090/1200 RAPIDA 105 / 106 1194 STANDARD pieces price for complete roller**  
*Price includes: rubber surface.: price, wearing parts: price, core: price, acces. creditable: price*

Just in time of returning the roller after replacement commercial invoice will be corrected of core value and additional equipment value if it was assembled and returned without any damages. Equipment replacement contains parts like bearings which are not the subject of return. Returned parts should be sent, at the customer's cost, to the headquarters of the LIGUM Company in Głogów to the following address:

**LIGUM Pol Sp. z o.o**  
**ul. Sikorskiego 64**  
**67-200 Głogów, Polska**

- 2) Payment for commercial invoice is partially. Client is obligated to regulate the amount due of the spare parts of the roller which undergo return **(it is for rubber surface and accessories wearing parts). For your convenience, the amount to pay- for the "Replace system" - is in the invoice summary.** Term of payment of this invoices had been prolonged up to 30 days.

The rest amount of invoice for spare parts use repeatedly like core or additional equipment will be corrected after returning spare parts and positive result of quality control. The correcting commercial invoices are drawn till the 15<sup>th</sup> of every month.

- 3) Return of spare parts which undergo the correction in "Replace System" should to be done within 30 working days from the moment of receiving the rollers.

- 4) Appreciable delay of return authorizes LIGUM to reduce the value of correction:

- return till **30 days: 100%** value of returned parts, - return till **6 months: 75%** value of returned parts,  
 - return till **8 months: 50%** value of returned parts, - return after **8 months: no credit.**

- 5) Returning rollers shouldn't be mechanically damaged. Returns are controlled and when damage is detected- LIGUM will charge client for repair reducing the correction amount.

- 6) In the event that a defective roller was purchased from warehouse and there is complaint, it shall be exchanged for a new one free of defects in 5 workdays. If current warehouse level does not allow so, then LIGUM shall be obliged to complete it and send the roller to the Client as soon as possible. LIGUM will issue an invoice for the sent- replaced Product. The Customer should return a claimed roller within 30 days. In case of a well-considered complaint, the Customer will receive a credit note for the replaced roller. Other conditions are set out in Annex 080202/1.00.05 "Rules and Sales Conditions".

- 7) Price of rollers delivery in the EXCHANGE ROLLER SYSTEM, depending on the number of packages. In the case of individual pieces and a non-standard number of packages, the value is determined individually.

When ordering, the customer specifies the packaging method, the option of packing the rollers in sets according to the machine specifications (the more expensive variant facilitating installation in the machine), or packing according to the size of the rollers (reduces the number of packages).

Qty of boxes	Total weight	Dimensions per box	price 08.2021
1 box	200 kg	1500x750x650	195 €
1 box	400 kg	1500x750x651	265 €
2 boxes	400 kg	1500x750x652	310 €
3 boxes	500 kg	1500x750x653	395 €
5 boxes	1.200 kg	1500x750x654	575 €
6 boxes	1.500 kg	1500x750x655	690 €